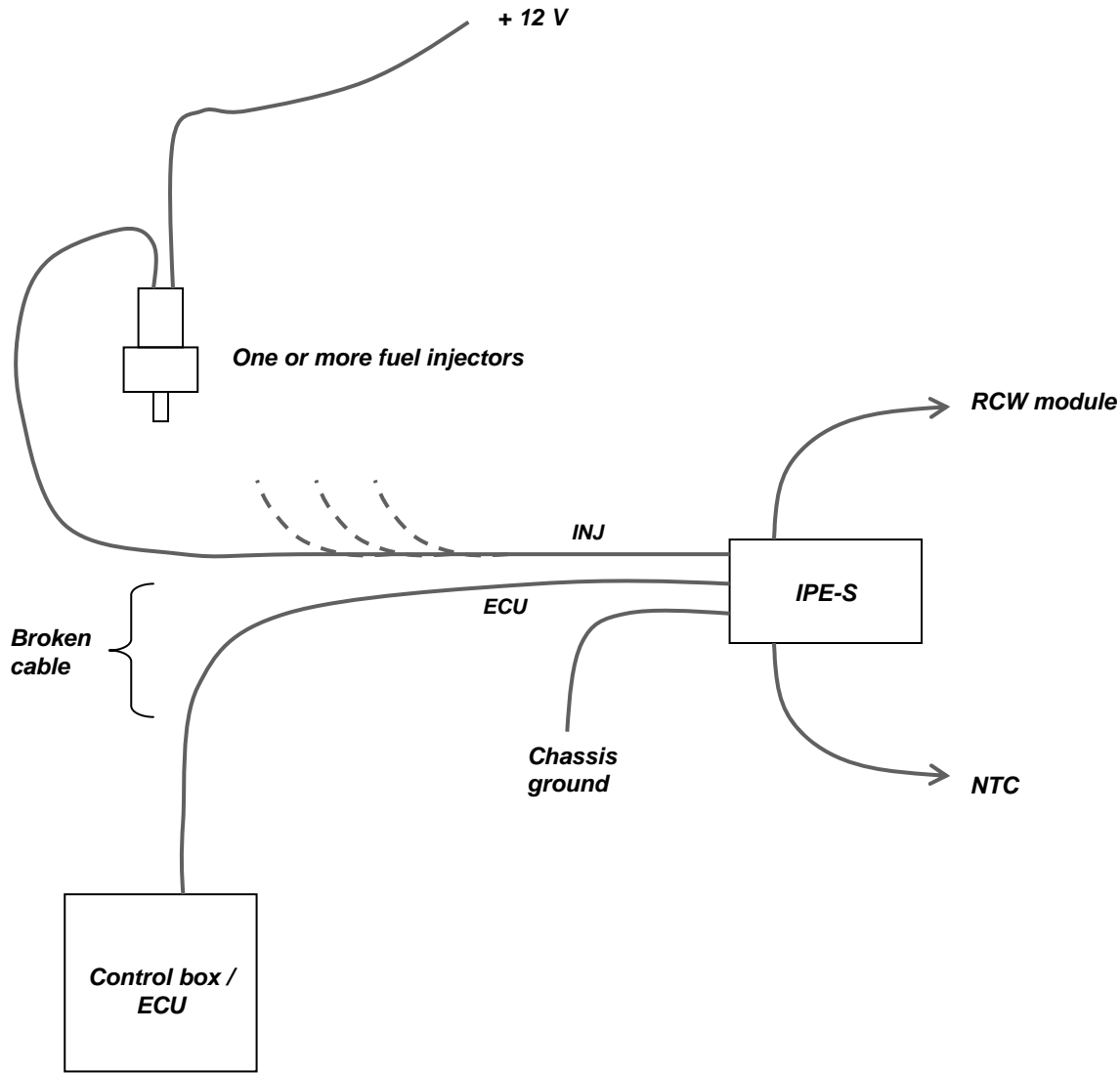


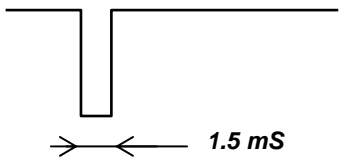
# Instructions for connecting IPE-S

1. The shipment will contain following elements:
  - One pieces IPE-S unit with cables.
  - One pieces RCW with cables.
  
2. Start by pulling the cable (RCW module) through the driver's seat to the engine compartment. Place the RCW module on the left side of the driver's seat so you can press the choke button while turning the ignition key. The choke should only be activated after the start-sequence is running - not before! With the potentiometer determines how big the pulse extension will be. At least 0% and maximum 50% and for mixed fuels - somewhere in between.
  
3. Determine the method how IPE-S should be connected: Is it at the fuel injectors through broken injector-cables, connection in the control box / ECU or shall several IPE-S units works together in a sequential system?
  
4. Is there an AFE module that not is controlled by time shall a two-pole cable drawn to an NTC resistor. A CSD unit can also be combined with an IPE-S.

# Connection for a multipoint system (at the ECU)



**Minimum pulse length for IPE-S**



# Connection with ballast-resistor

